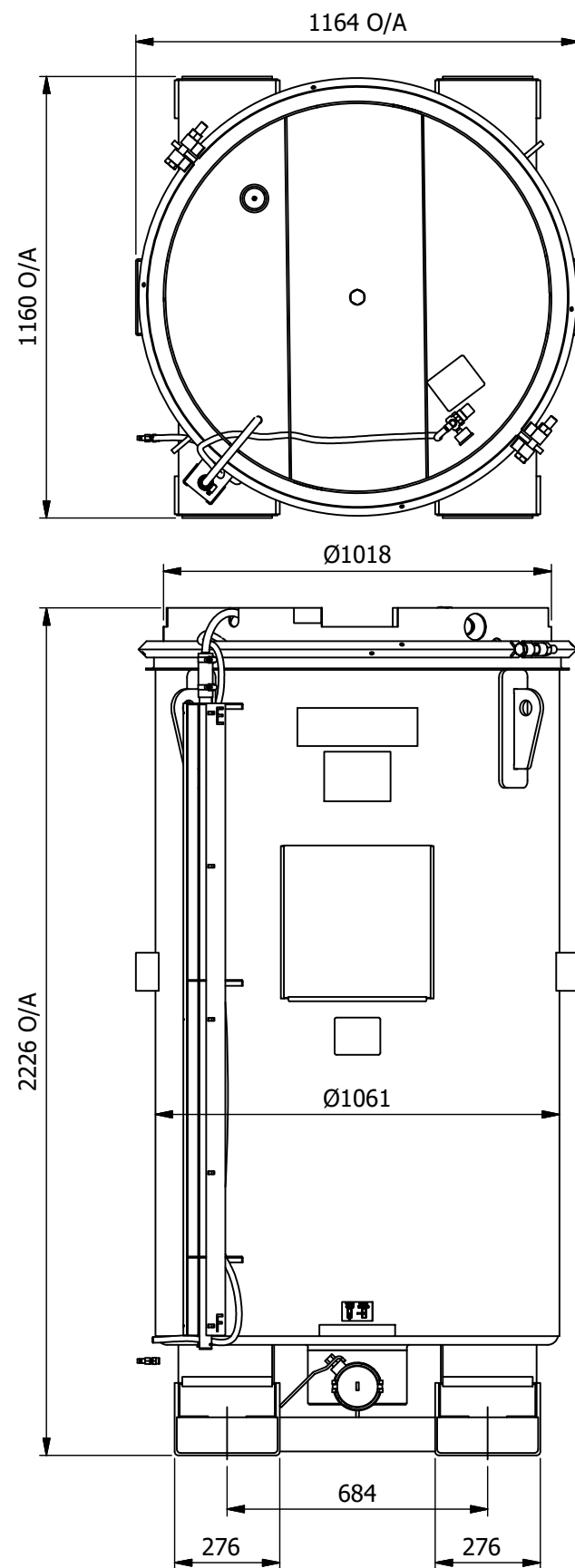
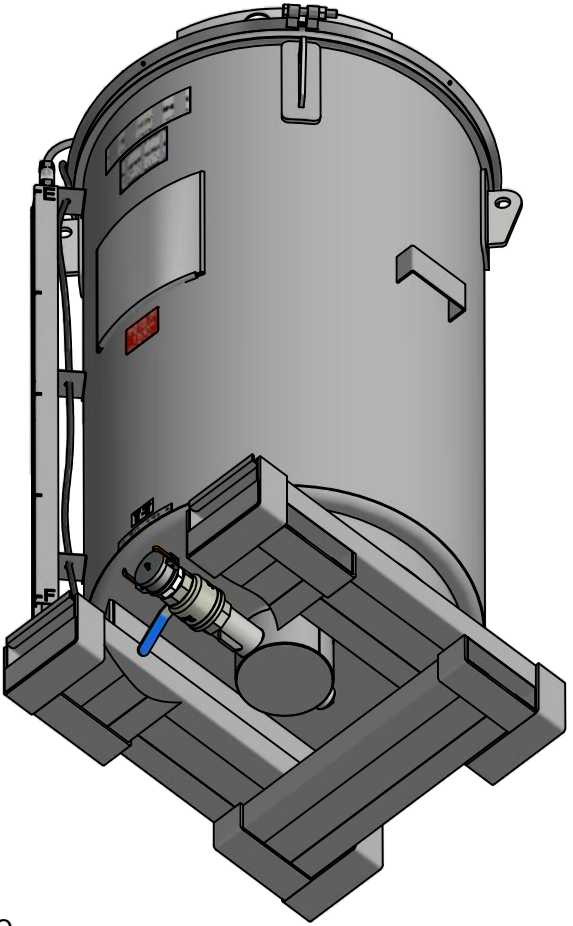
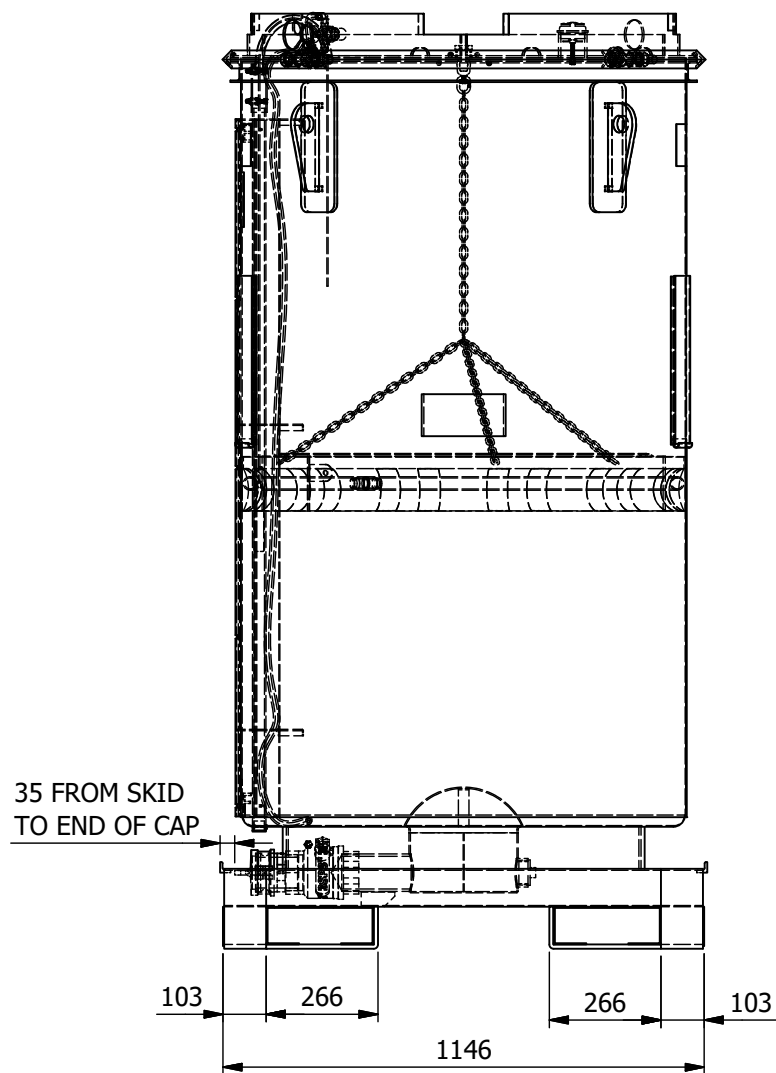
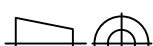


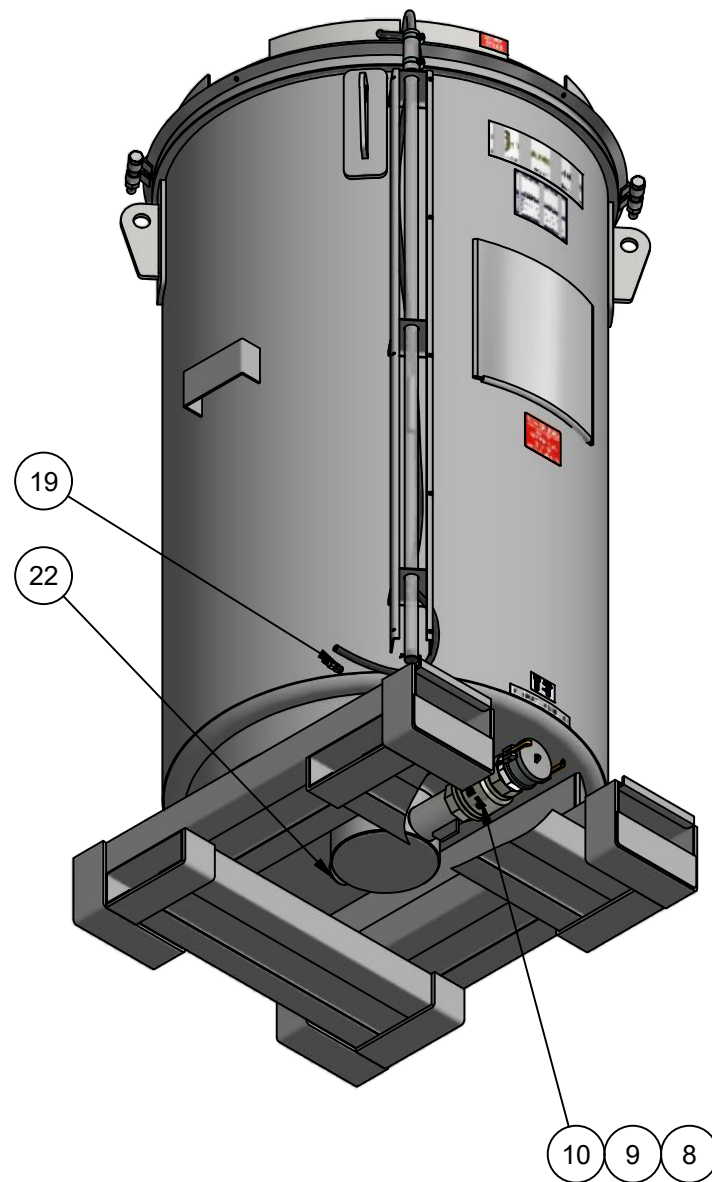
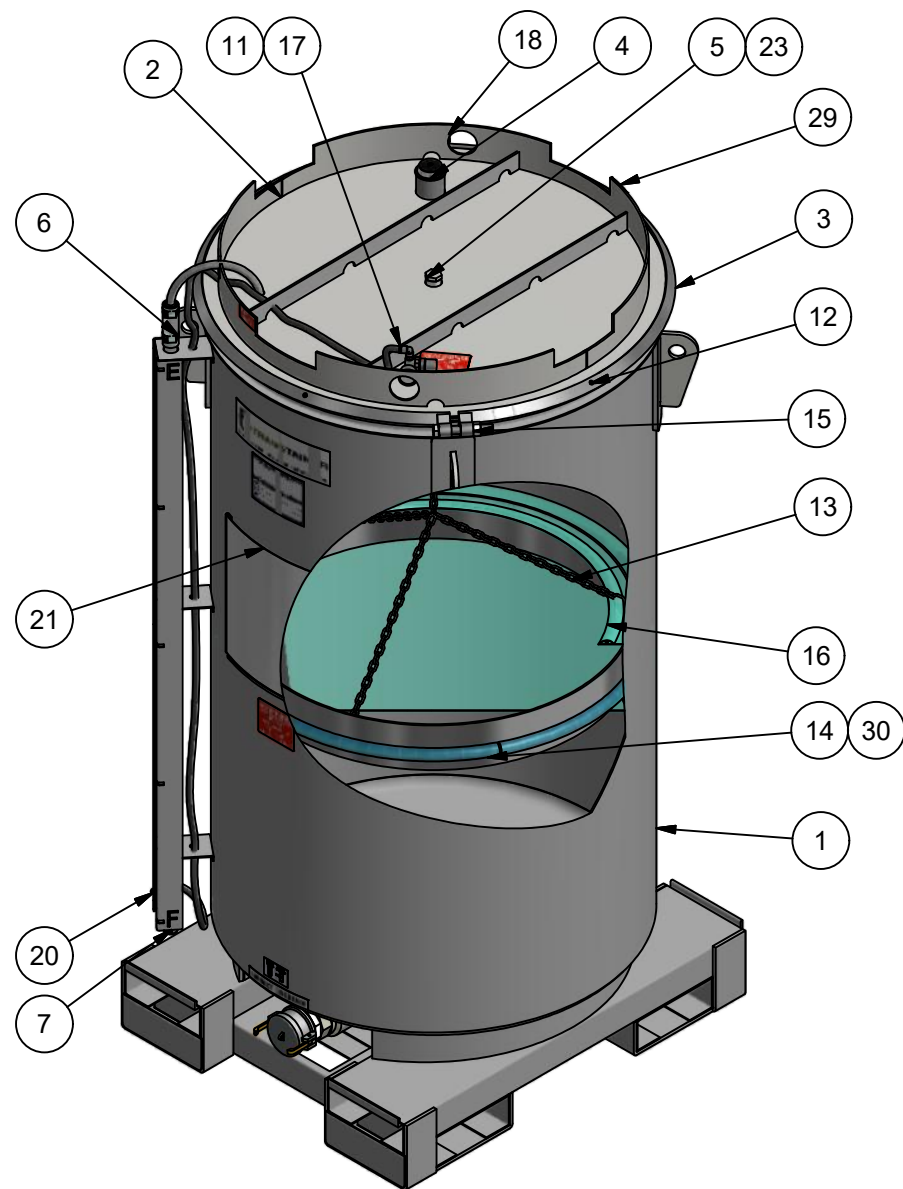


MATERIAL TABLE	
VERSION/MODEL	MATERIAL SPECIFICATION
1500L	MILD STEEL

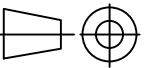


- NOTES:
1. ALL FABRICATION SHALL BE IN ACCORDANCE WITH AS3990-1993 UNO.
 2. REMOVE SHARP CORNERS, DE-BURR ALL HOLES.
 3. ALL STEEL TO BE AS3678-GRADE 250 OR AS3679-300 UNO. ALL RHS TO BE AS1163-GRADE 350 UNO.
 4. ALL WELDS SHALL BE 5MM CONTINUOUS FILLET OR FULL PENETRATION BUTT WELDS IN ACCORDANCE WITH AS1554.1 CAT GP OR AS1554.4 CAT GP UNO AS APPROPRIATE.
 5. GENERAL FABRICATION TOLERANCES AS PER AS3990-1993 SECT. 10 APPLY UNO. GENERAL MACHINING TOLERANCE OF $\pm 0.2\text{MM}$ UNO APPLIES. ALL LASER CUTTING TO BE $\pm 0.2\text{MM}$ UNO, ALL CNC PROFILE CUTTING TO BE $\pm 1\text{MM}$ (OR $\pm 2.5\%$ OF PLATE THICKNESS FOR THICKER PLATES).
 6. MATERIAL HEAT CERTIFICATES TO BE KEPT/MANAGED.
 7. CLEANING: PER AS 1627.1
 8. SURFACE PREPARATION: ABRASIVE BLASTING PER AS 1627.4 & AS 1627.9
 9. PAINTING:
PRIMER: JOTUN SPECIAL 'PENGUARD' PRIMER COAT, $75\mu\text{m}$ DFT
TOP COAT: JOTUN HARDBOP FLEXI TOP COAT, $75\mu\text{m}$ DFT
FINISH COAT: TO BE ADVISED

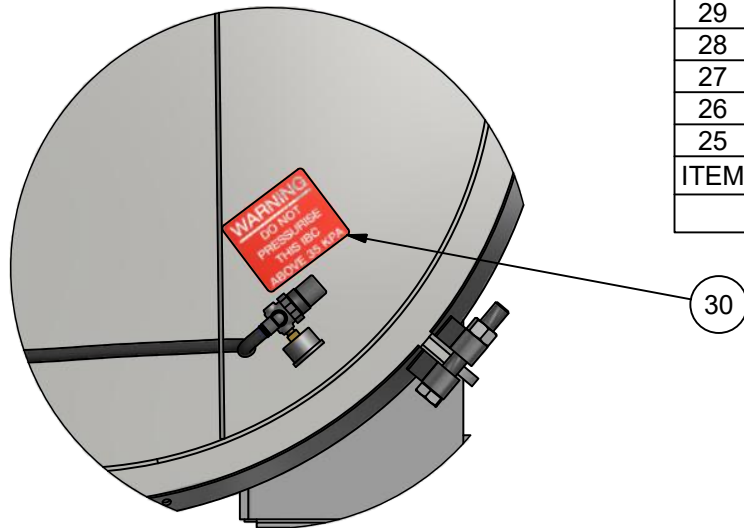
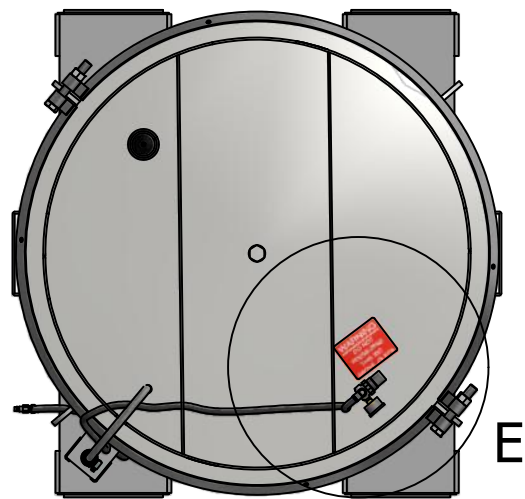
						SCALE		DRAWING TITLE:	
						NTS		GREPF1500 (1500 L) PRESSURISED FOLLOWER	
						APPROVED		GREASE CONTAINER	
A	FIRST ISSUE			10/08/18	EK				
		GENERAL MACHINING FINISH 1.6 / UNLESS NOTED OTHERWISE		GENERAL TOLERANCES 0.00 ± 0.1 mm 0.0 ± 0.2 mm 0 ± 0.5mm 00 ± 1.0mm 000 ± 2.0mm 0000 ± 3.0mm ANGLE DIMS. ± 0.5'		DATE REVISED		DRAWING NUMBER:	
						REVISION NUMBER		801-3015	
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								DATE: 10/08/18	
						 TRANSTAINER		TRANSTAINER PTY. LTD. 53 CHURCHILL RD NORTH, DRY CREEK SOUTH AUSTRALIA, 5094	
								PHONE 61 8 7324 0306 FAX 61 8 8121 5471 WEB www.transtainer.com.au	
								SHEET 1 OF 3	



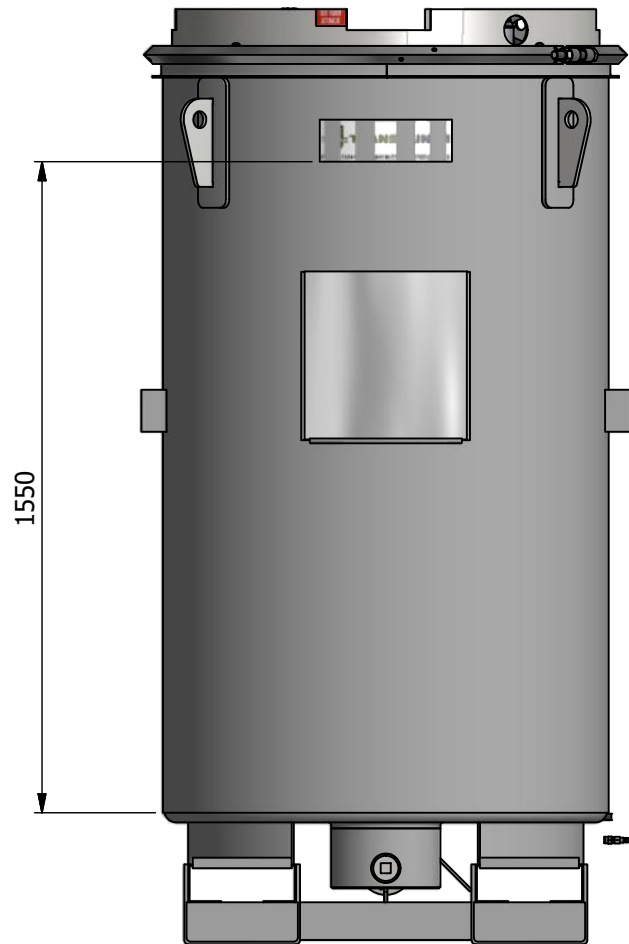
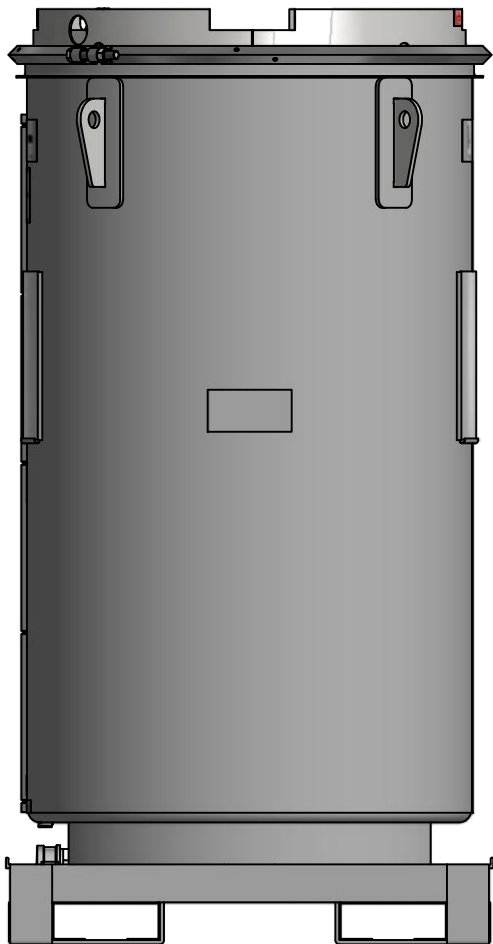
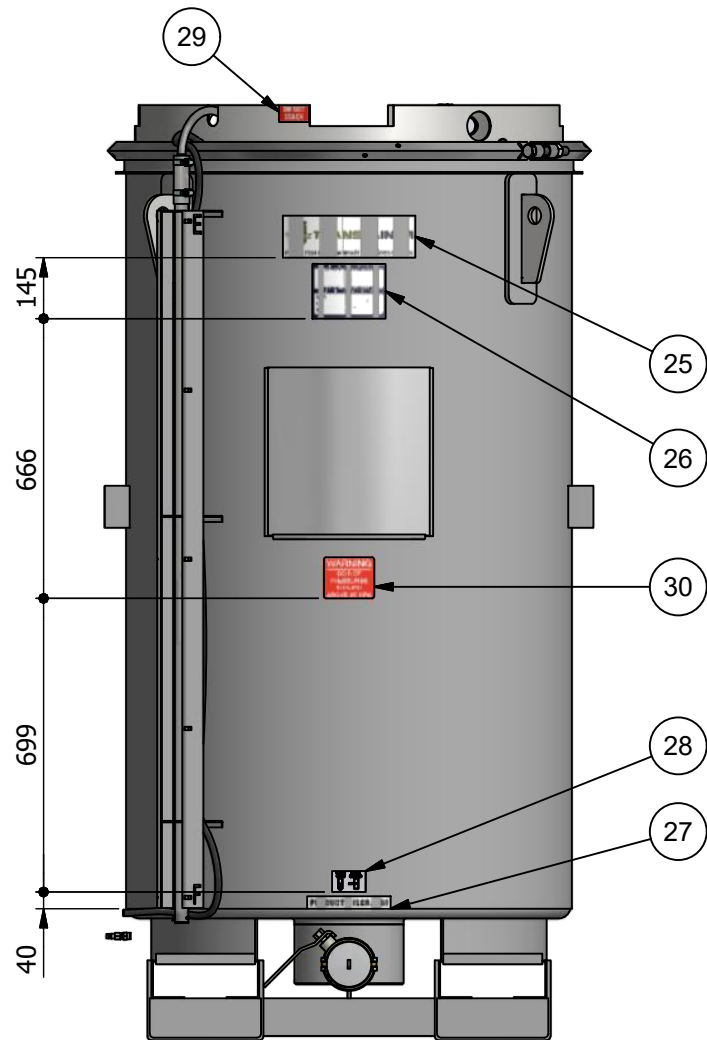
24	1	240-0000	25 mm (1") NIPPLE POLY
23	1	960-0009	SPLIT LINK GALV, Ø5 x 25 mm NOBLES CFLS050
22	1	410-0000	PLUG 2 in MS BSP SPSQ50
21	2	160-0149	SHEET 400x400 2mm ALUMINIUM
20	1	231-0005	AIR ADAPTER 1/4in FEMALE - MALE BSP 06RC503
19	1	234-0003	AIR NIPPLE PUSH FIT 10 mm TUBE TO 1/4" BSP M ADAPTOR
18	2	400-0011	HEX BOLT M20x2.5 130 LONG GR8.8 ZP
17	1	926-0000	AIR HOSE Ø10 mm 2700 mm LONG
16	1	960-0003	FOLLOWER BAG FOR GREP1450 SERIES, SHELL ID1055
15	2	450-0017	HEX NYLOC NUT M20x2.5 GR8.8 ZP
14	1	340-0000	TUBE OD 32 mm 3195 mm LONG PVC ROLLED ID985
13	1	700-0003	GREP SERIES FOLLOWER RING & CHAIN WELDMENT OD 960
12	1	870-0024	GASKET 25x13 3490mm LONG EPDM P411
11	1	700-0012	GREP PRESSURE REGULATOR ASSEMBLY
10	1	230-0000	BALL VALVE 3 in FEMALE - FEMALE BSP HANDLE MODIFIED VBB80
9	1	237-0003	CAMLOCK 3 in MALE - MALE ALUMINUM BSP CAL80F
8	1	238-0003	DUST CAP 3 IN TYPE DC CAL80DC
7	1	700-0010	GREP1450 SIGHT TUBE ASSEMBLY
6	2	960-0006	HOSE CLAMP-WORM DRIVE 38mm
5	1	600-0067	GREP1450 SERIES 1" BSP PLUG & SWIVEL EYE WELDMENT
4	1	875-0002	PRESS. RELIEF VENT (VAC. 0.5 PSI PRESS. 5.0 PSI) PT. NO.1656-200804
3	2	700-0002	GREP1450 SERIES CLAMP BAND WELDMENT
2	1	600-0064	GREP1450 SERIES LID ASSEMBLY
1	1	600-0557	GREP1500 SERIES SKID, SHELL & SIGHT GLASS WELDMENT
ITEM	QTY	PART NUMBER	DESCRIPTION
PART LIST			

				SCALE	NTS	DRAWING TITLE:	
				APPROVED		GREPF1500 (1500 L) PRESSURISED FOLLOWER GREASE CONTAINER	
A	FIRST ISSUE	10/08/18	EK	DRAWN	EKO	DRAWING NUMBER:	
		REVISION NUMBER	A	DATE:	10/08/18	801-3015	
		APPROX. MASS	N/A				
 GENERAL MACHINING FINISH 1.6 UNLESS NOTED OTHERWISE		GENERAL TOLERANCES 0.00 ± 0.1 mm 0.0 ± 0.2 mm 0 ± 0.5mm 00 ± 1.0mm 000 ± 2.0mm 0000 ± 3.0mm ALL DIMENSIONS IN MILLIMETRES (UNLESS NOTED OTHERWISE) ANGLE DIMS. ± 0.5°		TRANSTAINER PTY. LTD. 53 CHURCHILL RD NORTH, DRY CREEK SOUTH AUSTRALIA, 5094 PHONE 61 8 7324 0306 FAX 61 8 8121 5471 WEB www.transtainer.com.au			
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STICKER LAYOUT



DETAIL E



30	2	944-0018	DECAL (DO NOT PRESSURISE ABOVE 35 KPA) 120X100 TT9R-W35
29	2	944-0020	DECAL 75x40 TT9R-DNS (DO NOT STACK)
28	1	944-0004	DECAL 80X50 TT9B-V (VALVE CLOSED/OPEN)
27	1	944-0003	DECAL 200x30 TT9B-PD (PRODUCT DISCHARGE)
26	1	944-0005	DECAL 175x130 TT9BL-PW (GROSS, TARE, NETT)
25	2	944-0000	TRANSTAINER LOGO 320x100 TT1-TL
ITEM	QTY	PART NUMBER	DESCRIPTION
PART LIST			

					SCALE NTS	DRAWING TITLE: GREPF1500 (1500 L) PRESSURISED FOLLOWER GREASE CONTAINER		
					APPROVED			
A	FIRST ISSUE			10/08/18	EK			
	GENERAL MACHINING FINISH 1.6 UNLESS NOTED OTHERWISE	GENERAL TOLERANCES 0.00 ± 0.1 mm 0.0 ± 0.2 mm 0 ± 0.5mm 00 ± 1.0mm 000 ± 2.0mm 0000 ± 3.0mm ANGLE DIMS. ± 0.5° ALL DIMENSIONS IN MILLIMETRES (UNLESS NOTED OTHERWISE)	DATE REVISED	REVISED BY	DRAWN EKO	DRAWING NUMBER:		801-3015
			REVISION NUMBER	A	DATE: 10/08/18			
			APPROX. MASS	425 kg	 TRANSTAINER		TRANSTAINER PTY. LTD. 53 CHURCHILL RD NORTH, DRY CREEK SOUTH AUSTRALIA, 5094	
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